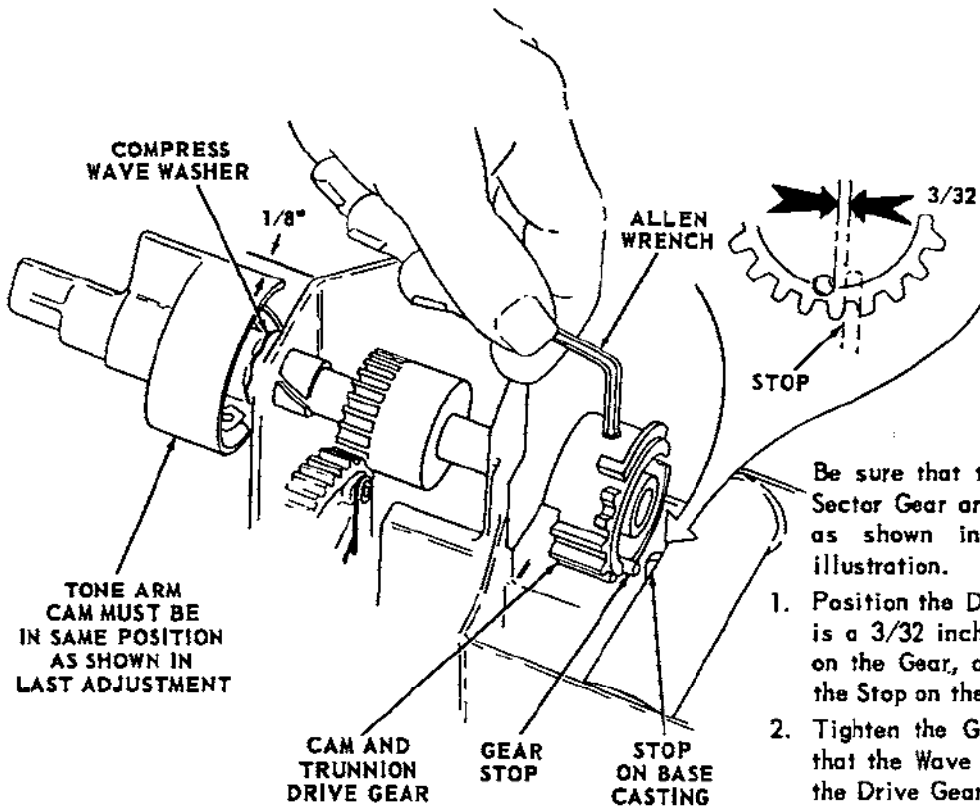


SERVICE MANUAL

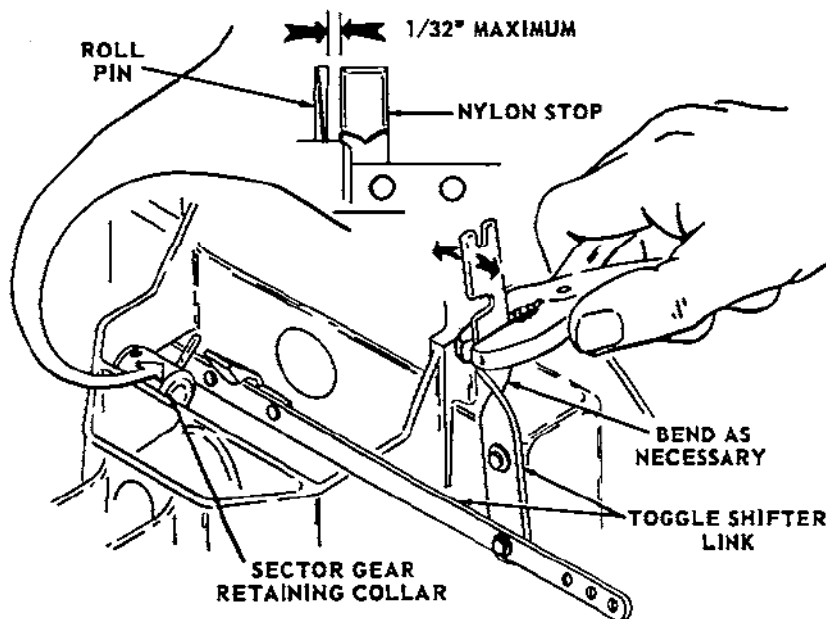
● ADJUST THE CAM AND TRUNNION DRIVE GEAR



Be sure that the Tone Arm Cam and Sector Gear are in the same position as shown in the last adjustment illustration.

1. Position the Drive Gear so that there is a $3/32$ inch gap between the Stop on the Gear, and the front surface of the Stop on the Base.
2. Tighten the Gear down, making sure that the Wave Washer is compressed, the Drive Gear clears the web on the Sector Gear, and that no end play is left in the Shaft.

● ADJUST THE TOGGLE SHIFTER LINK



Bend the vertical members of the Toggle Shifter Link so that the Roll Pin in the Sector Gear Retaining Collar will at no time be more than $1/32$ inch from the side of the nylon Stop, as the Transfer Motor cycles.

Check this condition in both toggle positions.